



# INDIUM 9100

# **INDIUM ELECTROLYTE**



Photo: Possehl Electronics Deutschland GmbH,

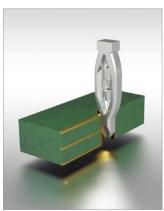


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### Acidic electrolyte for high speed installations

Indium 9100 is used for the deposition of pure indium coatings in high-speed systems. The electrolyte is easy to use.

Indium 9100 has been specially developed for high-speed deposition in selective coating and continuous strip lines. Strong electrolyte movement (flow, gating) enables working with high current densities and stable long-term behaviour.

The purest, deposited indium coatings can be soldered and remelted very well. They have a constantly low contact resistance. This makes the process ideal for coating electronic components which can be remelted after coating.

The Indium 9100 process meets all requirements for press-fit technology.

#### **Advantages**

- · Acidic high speed electrolyte
- · White, bright and uniform coatings
- · RoHS compliant coatings
- · Use in high speed systems
- · Pure Indium coatings with excellent cold welding properties
- · Very good remelting properties
- · Can be used with indium or other insoluble anodes
- · Very low whisker formation compared to pure tin
- · Wide working window for all system types

#### **Applications**

· Press-fit technology for PCBs

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# **TECHNICAL SPECIFICATIONS**

Electrolyte characteristics	
Electrolyte type	acidic
Metal content	20 - 80 g/l
pH value	1.2 - 2.2
Operating temperature	50 (30 - 65) °C
Current density range (depends on system)	3 - 30 A/dm²
Plating speed	0.3 - 2 μm/min
Anode material	Indium 99.99 or MMO 187 SO

Coating characteristics	
Coating	Indium
Purity	99.99 wt.% In
Colour of deposit	white
Brightness	matt
Hardness of deposit HV 0.015 (Vickers) approx. values	< 1 HV
Max. coating thickness	50 µm
Density of the coating	7.31 g/cm³

# YOUR CONTACT

Do you have a specific question or would you like a no-obligation quote calculation? Our specialist will be happy to help you with any technical questions you might have.



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