



umicore
Precious Metals Chemistry



Umicore M Catalysts

Alkene Metathesis Catalysts

Find the right product for you at Umicore PMC

Different catalyst families allow for a fast screening of your most efficient metathesis synthetic step

UMICORE METATHESIS CATALYSTS – KEY FACTS AT A GLANCE

- ✓ Product availability:
 - » IP included in kg price
 - » Customer friendly license models
- ✓ Technical advantages:
 - » Broad tolerance of functional groups
 - » Excellent stability to air and moisture
 - » Thermal stability improved by N-heterocyclic carbene ligands
 - » High efficiency in straightforward RCM and CM using boomerang-type catalysts

ALKENE METATHESIS HAS GAINED EXTENSIVE USE IN INDUSTRIAL AND ACADEMIC SYNTHETIC CHEMISTRY AS A POWERFUL METHODOLOGY FOR ELEGANT, EFFICIENT AND ATOM-ECONOMICAL FORMATION OF CARBON-CARBON DOUBLE BONDS.¹

SINCE ITS DISCOVERY IN POLYMER CHEMISTRY IN THE EARLY 1960s AND THE NOBEL PRIZE IN CHEMISTRY IN 2005 AWARDED TO CHAUVIN, GRUBBS AND SCHROCK², THE CATALYTIC REACTION HAS BEEN USED IN A BROAD RANGE OF APPLICATIONS SPANNING FROM PHARMACEUTICALS TO AGROCHEMICALS TO POLYMERS TO PETRO-CHEMICALS TO RENEWABLES.

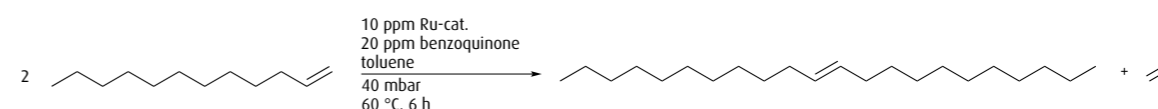
In the last ten years, we have expanded our metathesis portfolio to include new, well-defined catalyst families bearing unique stabilities, activities, initiation rates and a wide-ranging functional group tolerance. The ability to handle these catalyst families under air without any special techniques (Schlenk or glove box) gives this synthetic method further advantages when preparing your chemicals or materials, such as:

- » A clean and sustainable synthetic method
- » A shorter synthetic route
- » Safer, cost-effective, and environmentally-friendly industrial processes
- » Less to no formation of by-products

Regardless of whether you need to perform a self or cross metathesis (SM/CM), enyne metathesis, ring closing metathesis (RCM) or ring opening metathesis polymerization (ROMP), we provide you the right choice.

SELF METATHESIS (SM)³

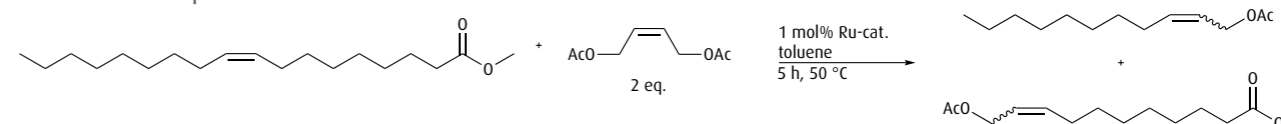
» Excellent selectivities in the self-metathesis of 1-dodecene even at low catalyst loadings



| Catalyst | Yield SM products [%] | Selectivity SM products [%] | TON |
|------------|-----------------------|-----------------------------|-------|
| M1 | 6 | 99 | 2688 |
| Grubbs I | 6 | 99 | 2912 |
| Hoveyda I | 15 | 99 | 7720 |
| M2 | 78 | 82 | 41289 |
| Grubbs II | 62 | 98 | 31500 |
| M51 | 27 | 96 | 13855 |
| Hoveyda II | 34 | 98 | 17429 |
| Grela II | 50 | 98 | 25702 |

CROSS METATHESIS (CM)⁴

» Selected examples of cross metathesis of renewable substrates



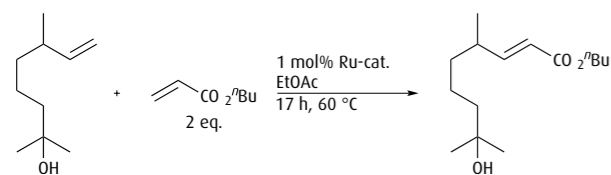
| Catalyst | Conversion [%] ^a | Selectivity SM products [%] ^b |
|----------|-----------------------------|--|
| M2 | 72 | 86/83 |
| M20 | 26 | 83/81 |
| M22 | 13 | 85/83 |
| M23 | 75 | 87/82 |
| M31 | 72 | 86/83 |

^a determined by GC, ^b calculated for the both E/Z isomers



CROSS METATHESIS (CM)⁴

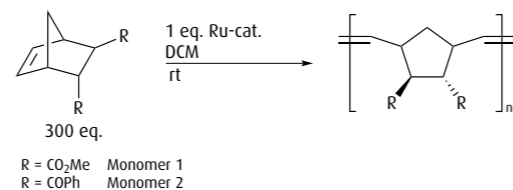
» Cross metathesis of terpenic compounds



| Catalyst | Yield [%] |
|-----------|-----------|
| M2 | 68 |
| Grubbs II | 25 |
| M71 SIMes | 63 |
| M71 SIPr | 71 |
| M73 SIMes | 67 |
| M73 SIPr | 73 |

RING OPENING METATHESIS POLYMERIZATION (ROMP)⁵

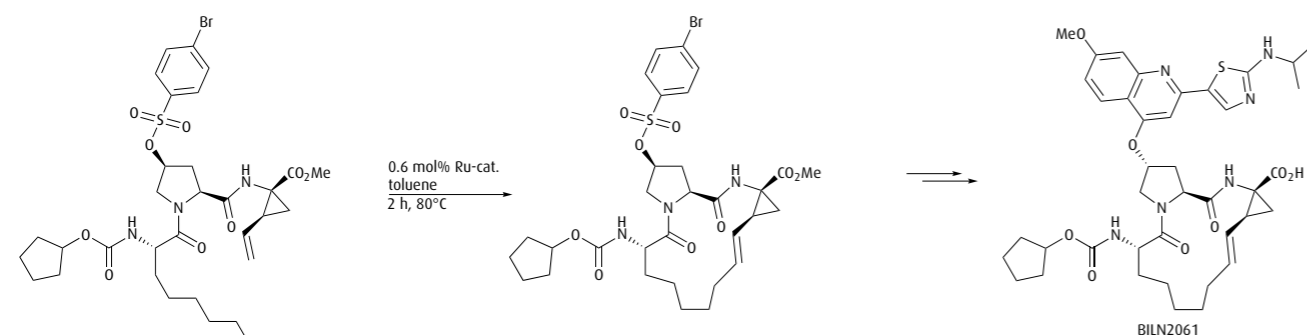
» Cross metathesis of terpenic compounds



| Catalyst | Mn [g/mol] ^a | | PDI ^a | |
|----------|-------------------------|-----------|------------------|-----------|
| | Monomer 1 | Monomer 2 | Monomer 1 | Monomer 2 |
| M2 | 290 (6) | 375 (72) | 2.3 (6) | 2.1 (6) |
| M31 | 60 (0.1) | 55 (4) | 1.05 (0.1) | 1.06 (4) |

^a time [h]**RING CLOSING METATHESIS (RCM)⁶**

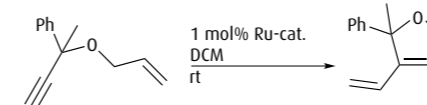
» Total synthesis of BILN2061 (Ciluprevir), a hepatitis C virus (HCV) NS3 protease inhibitor involving a ring closing metathesis step to form a macro cycle.



| Catalyst | Yield [%] |
|------------|-----------|
| M51 | 95 |
| Hoveyda II | 89 |
| Grubbs II | 93 |

^a determined by HPLC**RING CLOSING METATHESIS (RCM)⁶**

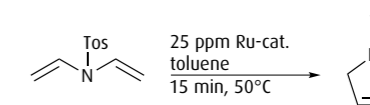
» Enyne metathesis of a model substrate



| Catalyst | Time [h] | Conversion [%] ^a |
|----------|----------|-----------------------------|
| M2 | 24 | 63 |
| M20 | 0.75 | >99 |
| M23 | 0.25 | >99 |
| M31 | 24 | 12 |

^a determined by ¹H-NMR

» Ring closing metathesis of a typical model substrate



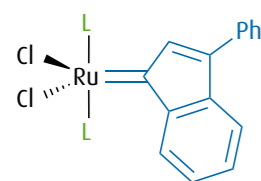
| Catalyst | Conversion [%] ^a |
|------------|-----------------------------|
| Grubbs II | 61 |
| M31 | 60 |
| M61 SIMes | 84 |
| M61 SIPr | 98 |
| Hoveyda II | 70 |

^a determined by GC**References:**

- 1 a) R. H. Grubbs in Handbook of Olefin Metathesis, Wiley VCH, Weinheim, 2003
b) R. H. Grubbs et al., Chem. Rev. 2010, 110, 1746; c) K. Grela et al., Sci. of Synth., 2010, 47a, 327
- 2 http://www.nobelprize.org/nobel_prizes/chemistry/laureates/2005/popular-chemistryprize2005.pdf
- 3 a) Adv. Synth. Catal. 2013, 355, 1997
b) Grubbs I [172222-30-9], Grubbs II [246047-72-3], Hoveyda I [203714-71-0], Hoveyda II [301224-40-8], Grela II [502964-52-5]
- 4 a) Green Chem. 2014, 16, 1579
b) Synthesis 2011, 13, 2125
- 5 Chem. Eur. J. 2011, 17, 5045
- 6 a) Chem. Comm. 2011, 47, 5022
b) Chem. Eur. J. 2012, 18, 12845
c) Organomet. 2011, 30, 4144

Umicore M Catalyst Portfolio

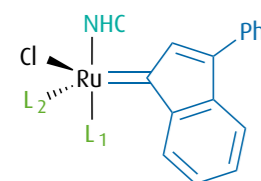
Umicore M1 series – Grubbs 1st Generation Type Ru Indenylidene Metathesis Catalysts




| L | Trade Name | CAS No. | Product No. |
|--|--------------------------|-------------|-------------|
| PCy ₃ | Umicore M1 ^a | 250220-36-1 | 3000034559 |
| P(^t Bu) ₂ (phobane) | Umicore M11 ^b | 894423-99-5 | 3000034563 |

^a WO 2010 037550, WO 2014 001291 and US 9 604 205 apply.
^b WO 2007 010453 applies.

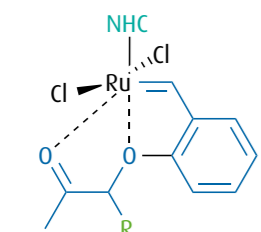
Umicore M2 series (incl. 3/8 series) – Grubbs 2nd Generation Type Ru Indenylidene Metathesis Catalysts



| NHC | L ₁ | L ₂ | Trade Name | CAS No. | Product No. | |
|-------|------------------|-----------------------------------|--|-------------------|--------------|------------|
| SIPr | PPh ₃ | Cl | Umicore M23 | 1307233-23-3 | 3000036123 | |
| SIMes | PCy ₃ | Cl | Umicore M2 | 536724-67-1 | 3000034561 | |
| | PPh ₃ | Cl | Umicore M20 | 340810-50-6 | 3000036116 | |
| | Cl | P(O ⁱ Pr) ₃ | Umicore M22 | 1255536-61-8 | 3000036115 | |
| | py | Cl | Umicore M31 | 1031262-76-6 | 3000034565 | |
| | | |  | Umicore M81 SIMes | 1228169-92-3 | 3000036143 |

WO 2000 15339, US 10 873 026 and foreign equivalents apply. For use in pharmaceutical applications.

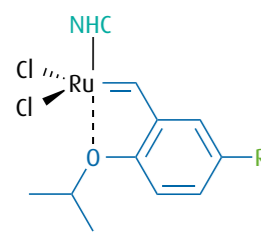
Umicore M5 series – Grubbs 2nd Generation Type Ru Oxygen Chelated Benzylidene Metathesis Catalysts



| NHC | R | Trade Name | CAS No. | Product No. |
|-------|----|-------------|--------------|-------------|
| SIMes | Me | Umicore M51 | 1031262-71-1 | 3000034567 |
| | H | Umicore M52 | 1014701-61-1 | 3000034571 |

WO 2008 034552 applies.

Umicore M7 series – Hoveyda-Grubbs 2nd Generation Type Ru Benzylidene Metathesis Catalysts

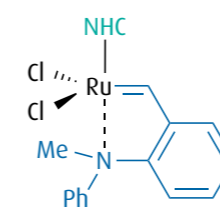


| NHC | R | Trade Name | CAS No. | Product No. |
|-------|-------------------------------------|-------------------|--------------|-------------|
| SIMes | NH(CO)CF ₃ | Umicore M71 SIMes | 1025728-56-6 | 3000034576 |
| | NH(CO)C ₆ F ₅ | Umicore M72 SIMes | 1030618-02-0 | 3000036136 |
| | NH(CO)O ⁱ Bu | Umicore M73 SIMes | 1025728-57-7 | 3000034574 |
| | NH(CO)(CO)Et | Umicore M74 SIMes | 1030618-11-1 | 3000036140 |
| SIPr | NH(CO)CF ₃ | Umicore M71 SIPr | 1212008-99-5 | 3000036112 |
| | NH(CO)C ₆ F ₅ | Umicore M72 SIPr | 1354710-90-9 | 3000036137 |
| | NH(CO)O ⁱ Bu | Umicore M73 SIPr | 1212009-05-6 | 3000034573 |
| | NH(CO)(CO)Et | Umicore M74 SIPr | 1212009-08-9 | 3000036139 |

WO 2008 065187 applies.

Umicore M Catalyst Portfolio

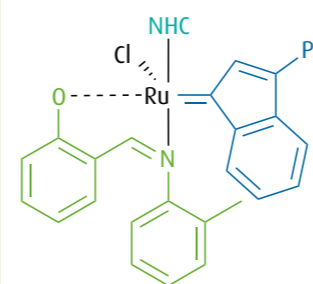
Umicore M6 series – Grubbs 2nd Generation Type Ru Nitrogen Chelated Benzylidene Metathesis Catalysts



| NHC | Trade Name | CAS No. | Product No. |
|-------|-------------------|--------------|-------------|
| SIMes | Umicore M61 SIMes | 1416427-09-2 | 3000034579 |
| SIPr | Umicore M61 SIPr | 1416427-12-7 | 3000034577 |

EP 2 825 522 applies.

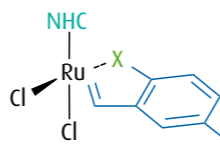
Umicore M4 series – Grubbs 2nd Generation Type Ru Schiff Base Indenylidene Metathesis Catalyst



| NHC | Trade Name | CAS No. | Product No. |
|-------|-------------|-------------|-------------|
| SIMes | Umicore M42 | 934538-12-2 | 3000034564 |

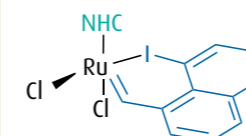
EP 1 468 004 B1, US 2002 0349956 and foreign equivalents apply. Not to be used in the metathesis of DCPD derivatives.

Umicore M9 series – Grubbs 2nd Generation Type Ru Halogen Chelated Benzylidene Metathesis Catalysts



| NHC | X | R | Trade Name | CAS No. | Product No. |
|-------|----|------------------|-------------|--------------|-------------|
| SIMes | I | H | Umicore M91 | 1415725-62-0 | 3000036076 |
| | Br | NMe ₂ | Umicore M93 | 1415725-68-6 | 3000036078 |

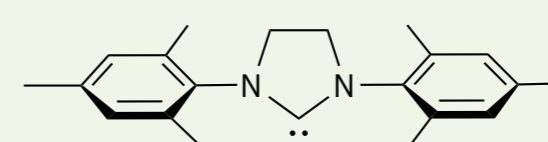
WO 2012 168183 applies.



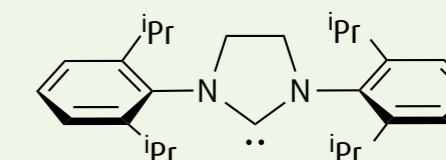
| NHC | Trade Name | CAS No. | Product No. |
|-------|-------------|--------------|-------------|
| SIMes | Umicore M92 | 1415725-73-3 | 3000036077 |

WO 2012 168183 applies.

Legend:



SIMes



SIPr

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